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Step 4: Cut on Cut Line 1, proceeding in order, to Cut Line 7, until all of the sections have been cut apart.


Step 5: You will have (72) A-6 pieces in (8) groups of (9), each. Clip the sections together with a paper clip or binder clip and place back into Bag \#1.

## Unit A Accent Template A-9 and A-10



Step 1: Remove the (3) $3-1 / 2^{\prime \prime} \times 72^{\prime \prime}$ strips cut from the Color \#1L, which are clipped to the Unit A Accent Template A-9 Template Layout Sheet.
Step 2: Stack the (3) strips and using the Unit A Accent Template A-9 Layout

Sheet as a guide, cut three stacks of parallelograms.
Step 3: Restack, the (9) parallelograms and place the template layout sheet on top of the stack. Cut on Cut Line 1, proceeding in order, to Cut Line 7, until all of the sections have been cut apart.

Step 4: When you are finished, you will have (72) A-9 pieces in
(8) groups of (9), each. Clip the sections together with a paper clip or binder clip and place back into Bag \#1.

Step 5: Remove the (2) $4^{\prime \prime} \times$ $72^{\prime \prime}$ strips cut from color \#1M that are clipped to one of the Unit A Accent Template A-10 Template Layout Sheets.
Step 6: Sub-cut
(9) parallelograms from the color \#1M strips. Restack the parallelograms and place the Unit A Accent Template A-10 Template Layout Sheet on top.
Step 7: Cut on Cut Line 1, proceeding in order, to Cut line 3, until all of the sections are cut apart. When you are finished, you will have (36) of A-10 pieces in (4) groups of (9). Clip these together with the section templates and place back into Bag \#1.
Step 8: Using the (2) 4" $\times 72^{\prime \prime}$ strips cut from color \#1D, repeat steps 5 through 7, placing the cut pieces back into Bag \#1.


The Captain's Wheel blocks are completed using mostly Unit BR \& BL (throughout the center of the quilt). Units CR \& CL, DR \& DL, and ER \& EL, comprise the units needed to complete the sections that connect to the border units. The following cutting directions explain how to cut the background pieces for each of the units first. Then, they explain how to cut and sort the Captain's Wheel star pieces for all of the units, as they are all cut at the same time.

## Unit BR \& BL Background Template Layout Sheet

Step 1: Find the (9) $9^{\prime \prime} \times 42^{\prime \prime}$ strips cut from Color \#7 that have been placed temporarily in Bag \#2 with the Captain's Wheel Unit BR \& BL Background Fabric Template Layout Sheets.
Step 2: Stack the strips, right-sides-up, and sub-cut them into (2) stacks of (9) $9^{\prime \prime} \times 21^{\prime \prime}$ rectangles.
Step 3: Place one of the Captain's Wheel Unit BR \& BL Background Fabric Template Layout Sheets onto the top of each stack of (9) strips.
Step 4: Cut on Cut Lines 1 through 3, in order. You will have (36) pieces for CWBR-1 and CWBL-1, each. Clip the fabric and templates together and place the CWBR-1 pieces into Bag \#2 and the CWBL-1 pieces into Bag \#3.


## Unit CR \& CL Background Template Layout Sheet

Step 1: Find the (1) $3-1 / 2^{\prime \prime} \times 42^{\prime \prime}$ strip cut from Color \#7 that has been placed temporarily in Bag \#2 with the Captain's Wheel Unit CR \& CL Background Fabric Template Layout Sheet.
Step 2: Using the Captain's Wheel Unit CR \& CL Background Fabric Template Layout Sheet as a guide, sub-cut (4) parallelograms. Re-stack the parallelograms.
Step 3: Place the Captain's Wheel Unit CR \& CL Background Fabric Template Layout Sheet onto the top of the stack.

