Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temp's to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.



**Step 4:** Place the template pieces cut for Unit J1 with the foundation papers in Bag #J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag #J2.

## Fabric J3: (TLS) #1 & 2

Step 1: Cut and stack (4) 5" by 42" strips, from Fabric J3, onto your cutting table facing *right-side-up*. Each strip yields (2) ea. (TLS) #1 & (TLS) #2.



Step 2: Unit J2 (TLS #1) is placed onto the strips along the right edge. Cut (4) pieces, rotate the (TLS) and cut the remaining (4) pieces. Unit J1 (TLS #2) is placed onto the strips along the left edge. Cut (4) pieces, rotate the template and cut the remaining (4) pieces.



Step 3: Stack (8) pieces beneath each (TLS). Clip the Sec. Temps to the fabric beneath each layout sheet. The cutting is completed by slicing through the paper on each Cut Line in numerical order to separate the individual sections.



Step 4: Place the template pieces cut for Unit J1 with the foundation papers in Bag #J1. Place the template pieces cut for Unit J2 with the foundation papers in Bag #J2.

## STACKING: UNIT J1, BAG #J1

Position the templates and fabric pieces in numerical order facing right-side up, with the sew-sides aligned at the top. Sec. 1 does not have a sew side.



Stacking: The stacking process begins with the largest Sec. # on the bottom. The pieces are stacked in reverse order finishing with Sec. 1 on top.

## FOUNDATION PAPER PIECING: UNIT J1



up with Line 2. Fold the paper back and

tear the paper along the stitches on *Line 1*. Stop tearing when you hit the fold template.

Step 10: Trim the fabric with the Add-A-Quarter ruler, position the third fabric piece *right-side up* next to the paper. Lift the paper and slide the fabric under Sec. 3 in position.



Step

Add-A-Quarter

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